

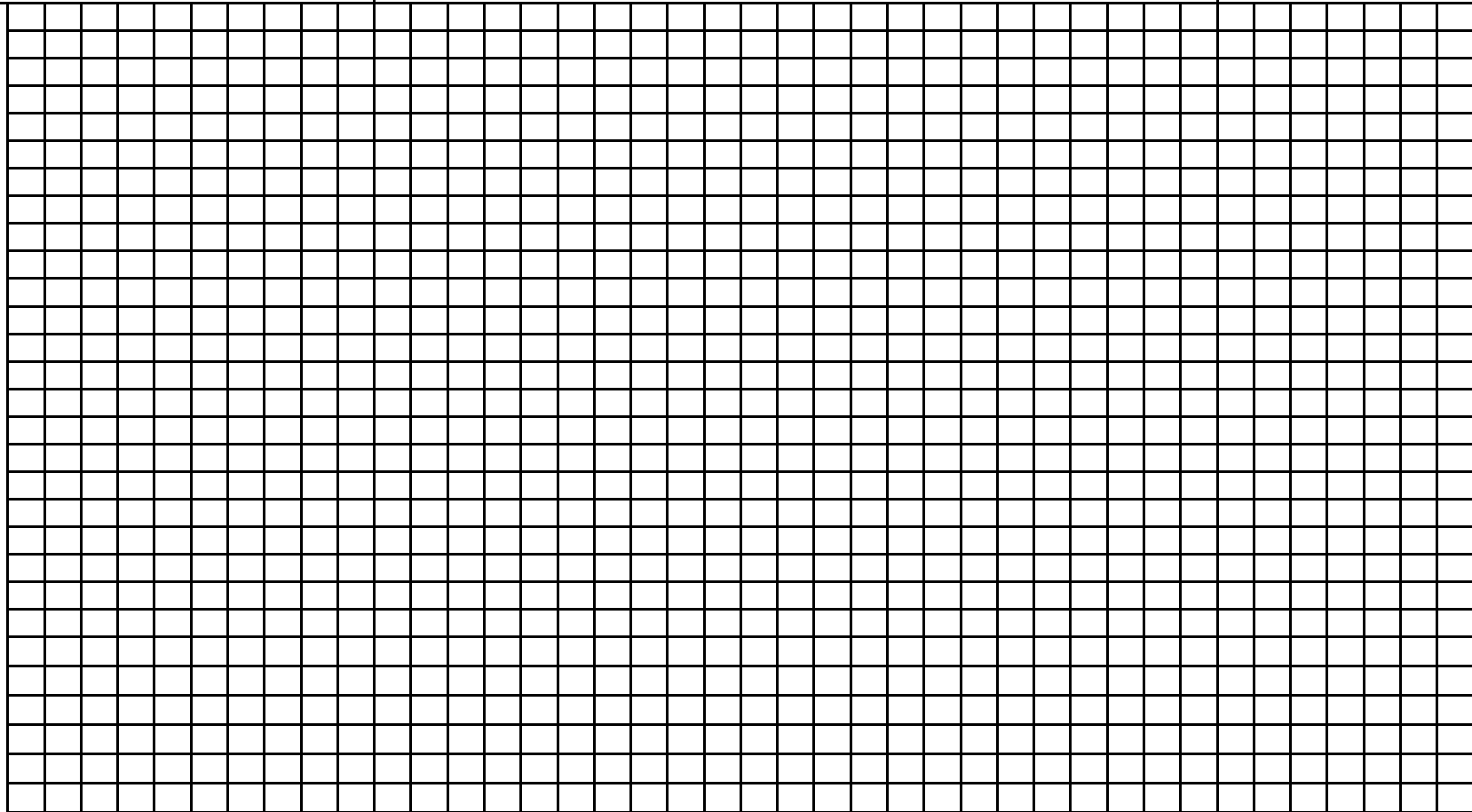


Percent Load Chart

Takt Time:

Process Observed:

TIME



OPERATIONS